

Mini Beany is a low to medium capacity combined kerb and drainage system which evolved from the successful Beany range. The robust concrete construction makes this the ideal choice for areas of heavy or abnormally heavy wheel loads. Available in a choice of top finishes to complement a wide range of projects, from urban to rural.



Linear Drainage

R

N55Plus Q10 190

Combined Kerb and Drainage System

Mini Beany[®] Top Blocks

- Mini Beany carries the British Standard Kitemark
- Top Blocks available in 500mm & 1000mm lengths
- 500mm long radius top blocks are available
- Half battered profile suitable for use with tarmac, in situ concrete and concrete block paving
- Reduces mechanical lifts per metre from 2 to 1 for top unit.

Mini Beany® Pressed Base

- Increased strength of channel bases, resulting in improved installation with no requirement for front haunching, just bedding and backing concrete
- Available in 1000mm lengths in four invert depths
- 500mm long radius bases are available
- Fully compatible with Traffic drain and the current range of trapped outfalls and ancillary items
- Quicker to install with significant savings on installation.

Highly resistant to de-icing salts, anti-freeze



Special Finishes

Conservation Mini Beany

A silver-grey coarse textured finish top unit, manufactured with granite aggregate, complements perfectly areas of high architectural, historical and scenic value. This product profile complements Conservation Kerb 205 x 255mm. Marshalls Silver Grey Conservation Paving, Kerb and Edging along with Mistral Concrete Block Paving and Conservation Setts, are ideally suited to complement this surface finish.

Conservation Mini Beany (205 x 255mm) is available with coarse texture to two faces and is available from stock.

Excellent slip/skid resistance

Half battered kerb width Top Block 1000mm long (range of Top Units available)

> Steeply inclined and divergent inlet aperture ensures efficient water interception and freedom from blockages

Fully compatible with Traffic Drain,

and other noxious pollutants

Beany Block, Max-E-Channel, Birco 150 and Half Battered Kerbs

Two-part system allowing easy installation whilst ensuring level inverts and allowing for future resurfacing

1000mm long Base Channel (range of depths avilable)

Engineering Benefits

Mini Beany Versatility

Mini Beany is totally compatible with the rest of the Marshalls range of commercial linear drainage systems.

The addition of traffic drain further extends the use of the Mini Beany system, allowing for flows at locations such as across junctions, entrances or at nosing – in fact anywhere that requires vehicle access.



Mini Beany Drop Crossing Detail

Mini Beany drop crossing detail now has centre stones with inlet holes to allow drainage at drop crossing applications, with options for a 6-25mm upstand.



Mini Beany Drop Crossing Detail

Mini Beany Junction Detail

The T Junction unit is used where there is a requirement to form a T junction with the base channels.

Mini Beany to Traffic Drain

Mini Beany can be used with Traffic Drain where the drainage run continues but the kerb line finishes. A smooth channel invert ensures uninterrupted flow.



Mini Beany to Traffic Drain

Mini Beany to Cover Plate

The system has been specifically designed so where base units and cover plates are used to carry flows under carriageways or vehicular crossings, a minimum of 150mm of road material can be laid above the units to prevent damage and reflective carriageway surface cracking.



Mini Beany to Cover Plate

Cost Advantages

Mini Beany is ideal where specific problems would arise with conventional drainage methods for example:

- Where there is insufficient fall to the outfall point.
- Where, in flat areas, either numerous, closely spaced gullies or false falls would be required in the carriageway.
- Where long gully connections would be needed.
- Where surface water drainage pipes would conflict with service mains and cables.
- Where ponding would occur at low points.
- Where traffic safety and control measures would be required when widening existing carriageway.

Mini Beany is likely to be more economical than conventional kerb/point drainage where carriageways have crossfall, few vehicular crossings or where a surface water drain would be required for highway drainage purposes. Cost savings have been significant on highway and non-highway schemes incorporating lengths of the Mini Beany System. For comparison purposes, conventional methods should include the following as appropriate:

- Surface water drain (including reinstatement).
- Gullies.
- Gully connections.
- Manholes.
- Kerbs.
- Channel Blocks.
- Extra 200mm width of footway plus a small amount of carriageway.
- Service diversions.
- Traffic safety and control (existing carriageways).

Conservation Mini Beany

- A silver grey coarse textured finish top unit, manufactured with granite aggregate, complements perfectly areas of high architectural, historical and scenic value. This product complements Marshalls Silver Grey Conservation Paving Kerb and Edging along with Mistral Concrete Block Paving and Conservation Setts. Beany Block and Mono Beany is also available in Conservation.
- Conservation Mini Beany is available with coarse texture to 2 or 3 faces and manufactured to order for an agreed quantity.

Construction Savings

- Mini Beany System combines water interception and transportation in one system. This minimises or eliminates the need for carrier drains, gullies and manholes, reducing construction costs and saving time.
- Simple two-part system straightforward to design and detail, reducing design times and cost. Easy to set out and straightforward to install.
- The overall construction period can be reduced as carriageway
 materials may be laid in a continuous sequence. Unlike laying
 conventional drainage, excavations are kept to a minimum without
 exposing the formation and sub-base surfaces to possible periods of
 adverse weather.
- Underground cables and services can be avoided so contractual/ insurance claims are likely to be much less than when laying conventional drainage.

Low Maintenance

 Mini Beany will require periodic inspection and emptying of Silt Traps, Outfalls and Catchpits. The number of Silt Traps and Outfalls are likely to be fewer than in a conventional drainage systems*. If a blockage does occur, it can easily be located and rectified by rodding or jetting from an access point or through a top block aperture adjacent to the blockage.

*It is reccommended to have an access point at the head of the run and every 50m and a Silt Trap every 100m



Components

TOP COMPONENTS



Top Blocks

Half Battered, 45° Splayed, and Conservation Bullnose Tops in 500mm & 1000mm lengths.



Access Cover and Frames

Half Battered, Conservation Bullnose Access Covers (nearside or offside hinged) 500mm in length. All now lockable for improved security. Dropper and Centres

BASE COMPONENTS

Base Channels are 1000mm long with half base channels being 500mm long.



OUTFALLS

High Capacity Outfall

Comprising a two section concrete trapped Outfall, Silt Box and cast iron Beany Access Cover. Outlet for 225mm or 150mm diameter pipework with universal seals. The bottom two

sections of the outfall can be orientated in any direction allowing flexibility of pipework layout. Cut-out panels are incorporated in the Silt Box to allow Mini Beany runs from both sides.

Note: Silt Box and Beany cast iron Access Cover and Frame available separately.

Inline Side Outlet Outfall

Comprising a two section concrete trapped Outfall, with cast iron Mini Beany Access Cover and Frame. Side outlet for 150mm diameter pipework with universal seal. Cut-out panels to allow Mini Beany Runs from both sides.

Note: Cast iron Access Cover and Frame available separately.

Inline End Outlet Outfall

Comprising a two section concrete trapped Outfall, with cast iron Mini Beany Access Cover and Frame. End outlet for 150mm diameter pipework with universal seal. Cut-out panel to allow Mini Beany run from one side only.

Note: Cast iron Access Cover and Frame available separately.



Mini Beany T Junction

Available in all 4 base channel



Silt Box

Transition between Mini Beany and Beany Block or Max-E-Channel systems. If required, it can also be used at the location of silt traps in the Mini Beany run. It has cut-out panels to allow for Mini Beany runs from two sides, or, Mini Beany and Beany Block from each side. There is a hole in the base of the Silt Box.



Base End Caps And Cap Outlets

Base end caps and cap outlets are available for 210, 260, 310 and 360 base units. The galvanised steel plates act as permanent formwork to a concrete surround. This is an optional detail to the use of engineering bricks.



End Cap



Radius Greater than 56m 1000mm 30.1 - 56 External 500mm 30.1 - 56 Internal 500mm 30.0 - 10.0 External 30/10 External 30.0 - 10.0 Internal 30/10 Internal 9.9 - 6.0 External 9/6 External 9.9 - 6.0 Internal 9/6 Internal 45° Bend External 45° External 45° Bend Internal 45° Internal

Base Components	Radius	Unit Reference
	Greater than 56m	1000mm
	30.1 - 56 External or Internal	500mm
	30.0 - 10.0 External or Internal	30/10
	9.9 - 6.0 External or Internal	9/6
	45° Bend External or Internal	45° Bend

Components

RADIUS BLOCKS

Cover Plates

Galvanised steel Cover Plates for use with Mini Beany Base Units where a Top Unit is not required, such as drop crossings.



Hydraulic Data

FLOW CAPACITY



Note: 1. Flow figures, I/s, are derived from spatially varied flow work carried out by HR Wallingford



Hydraulic Data

The Mini Beany hydraulic data stated in the following tables comprises of flow capacity, in litres per second (I/s) and velocity in metres per second (m/s). This data has been calculated using spatially variable flow design principles.

Pace 210																
Gradient	Z	ero	1 in	1000	1 ir	n 500	1 in	a 400	1 in	300	1 in	200	1 in	100	1 1	n 50
Length(m)	l/s	m/s	l/s	m/s	l/s	m/s	l/s	m/s	l/s	m/s	l/s	m/s	l/s	m/s	l/s	m/s
10	6	0.38	7	0.44	7	0.44	8	0.50	8	0.50	9	0.56	9	0.56	13	0.81
20	6	0.38	7	0.44	7	0.44	8	0.50	8	0.50	10	0.63	11	0.69	14	0.88
30	5	0.31	7	0.44	8	0.50	8	0.50	9	0.56	10	0.63	12	0.75	14	0.88
40	5	0.31	6	0.38	8	0.50	8	0.50	9	0.56	11	0.69	13	0.81	15	0.94
50	5	0.31	6	0.38	8	0.50	9	0.56	9	0.56	11	0.69	13	0.81	15	0.94
75	4	0.25	6	0.38	8	0.50	9	0.56	10	0.63	13	0.81	14	0.88	17	1.06
100	3	0.19	6	0.38	8	0.50	9	0.56	11	0.69	14	0.88	17	1.06	19	1.19

Base 260																
Gradient	Z	ero	1 in	1000	1 in	n 500	1 in	n 400	1 ir	n 300	1 ir	200	1 in	100	1 i	n 50
Length(m)	l/s	m/s	l/s	m/s	l/s	m/s	l/s	m/s	l/s	m/s	l/s	m/s	l/s	m/s	l/s	m/s
10	10	0.42	11	0.46	12	0.50	13	0.54	14	0.58	15	0.63	17	0.71	22	0.92
20	9	0.38	11	0.46	12	0.50	13	0.54	14	0.58	16	0.67	18	0.75	22	0.92
30	9	0.38	11	0.46	12	0.50	13	0.54	14	0.58	16	0.67	18	0.75	24	1.00
40	9	0.38	11	0.46	13	0.54	13	0.54	14	0.58	17	0.71	19	0.79	24	1.00
50	8	0.33	11	0.46	13	0.54	13	0.54	15	0.63	17	0.71	20	0.83	25	1.04
75	8	0.33	10	0.42	13	0.54	14	0.58	16	0.67	19	0.79	22	0.92	26	1.08
100	7	0.29	10	0.42	14	0.58	14	0.58	16	0.67	21	0.88	26	1.08	29	1.21
150	5	0.21	9	0.38	15	0.63	15	0.63	18	0.75	24	1.00	27	1.13	31	1.29

Base 310																
Gradient	Z	ero	1 in	1000	1 in	500	1 in	400	1 in	300	1 ir	200	1 in	100	1 ir	n 50
Length(m)	l/s	m/s	l/s	m/s	l/s	m/s	l/s	m/s	l/s	m/s	l/s	m/s	l/s	m/s	l/s	m/s
10	13	0.42	16	0.52	17	0.55	18	0.58	18	0.58	20	0.65	24	0.77	30	0.97
20	13	0.42	15	0.48	17	0.55	18	0.58	19	0.61	21	0.68	25	0.81	30	0.97
30	13	0.42	15	0.48	17	0.55	18	0.58	19	0.61	21	0.68	25	0.81	32	1.03
40	13	0.42	15	0.48	17	0.55	18	0.58	19	0.61	22	0.71	26	0.84	32	1.03
50	12	0.39	15	0.48	17	0.55	18	0.58	20	0.65	23	0.74	27	0.87	33	1.06
75	11	0.35	15	0.48	17	0.55	19	0.61	21	0.68	25	0.81	28	0.90	34	1.10
100	10	0.32	14	0.45	17	0.55	19	0.61	22	0.71	26	0.84	30	0.97	36	1.16
150	9	0.29	14	0.45	18	0.58	20	0.65	23	0.74	30	0.97	34	1.01	39	1.26
200	7	0.23	13	0.42	18	0.58	21	0.68	25	0.81	33	1.06	37	1.19	43	1.39

Base 360																
Gradient	Z	ero	1 in	1000	1 in	500	1 in	400	1 in	300	1 in	200	1 in	100	1 iı	n 50
Length(m)	l/s	m/s	l/s	m/s	l/s	m/s	l/s	m/s	l/s	m/s	l/s	m/s	l/s	m/s	l/s	m/s
25	18	0.46	21	0.54	23	0.59	24	0.62	25	0.64	28	0.72	33	0.85	40	1.03
50	17	0.44	20	0.51	23	0.59	24	0.62	26	0.67	30	0.77	35	0.90	42	1.08
75	16	0.41	20	0.51	23	0.59	25	0.64	27	0.69	32	0.82	36	0.92	44	1.13
100	15	0.38	19	0.49	23	0.59	25	0.64	28	0.72	34	0.87	38	0.97	46	1.18
125	14	0.36	19	0.49	23	0.59	25	0.64	29	0.74	35	0.90	40	1.03	48	1.23
150	13	0.33	19	0.49	24	0.62	26	0.67	30	0.77	37	0.95	42	1.08	50	1.28
175	12	0.31	18	0.46	24	0.62	26	0.67	31	0.79	39	1.00	44	1.13	52	1.33
200	11	0.28	18	0.46	24	0.62	27	0.69	32	0.82	41	1.05	46	1.18	54	1.38
225	10	0.26	18	0.46	24	0.62	27	0.69	32	0.82	43	1.10	48	1.23	55	1.41
250	9	0.23	17	0.44	24	0.62	28	0.72	33	0.85	45	1.15	50	1.28	57	1.46
275	8	0.21	17	0.44	25	0.64	28	0.72	34	0.87	47	1.21	51	1.31	59	1.51

Outlet Pipe Diameter (mm)	l/s	m/s
150	40	3.67
225	91	3.75
150	29	2.67
150	29	2.67
	Outlet Pipe Diameter (mm) 150 225 150 150	Outlet Pipe Diameter (mm) I/s 150 40 225 91 150 29 150 29 150 29

Mini Beany Component Codes

A Top Blocks

Length (mm)	Width (mm)	Height (mm)	Unit Weight (kg)	Item Code
1000	250	240	95	DR672010
500	250	240	48	DR672020
1000	250	240	98	DR672040
500	250	240	49	DR672050
1000	250	240	139	DR931210
500	250	240	69.5	DR931211
	Length (mm) 1000 500 1000 500 1000 500	Length (mm) Width (mm) 1000 250 500 250 500 250 1000 250 500 250 500 250	Length (mm) Width (mm) Height (mm) 1000 250 240 500 250 240 1000 250 240 500 250 240 1000 250 240 500 250 240 500 250 240 500 250 240	Length (mm) Width (mm) Height (mm) Unit Weight (kg) 1000 250 240 95 500 250 240 48 1000 250 240 98 500 250 240 98 500 250 240 49 1000 250 240 139 500 250 240 69.5

A1 Dropped Crossing Accessories

Dropped Crossing Accessories	Length (mm)	Width (mm)	Height (mm)	Unit Weight (kg)	Item Code
Drop Kerb LH	1000	250	240/135	82	DR689920
Drop Kerb RH	1000	250	240/135	82	DR689930
Centre Stone	1000	250	135	70	DR689940
Conservation Centre Stone	1000	250	135	70	DR931450
Conservation Drop Kerb LH	1000	250	240/135	82	DR931400
Conservation Drop Kerb RH	1000	250	240/135	82	DR931401

*Special finishes may be available upon request

B Base Channels

Base Channels	Length (mm)	Width (mm)	Invert Width (mm)	Depth (mm)	Invert Depth (mm)	Unit Weight (kg)	Item Code
210 Channel	1000	280	150	210	135	102	DR696010
260 Channel	1000	280	150	260	185	109	DR697010
310 Channel	1000	280	150	310	235	122	DR698010
360 Channel	1000	280	150	360	285	144	DR699010
210 Channel	500	280	150	210	135	51	DR696020
260 Channel	500	280	150	260	185	55	DR697020
310 Channel	500	280	150	310	235	61	DR698020
360 Channel	500	280	150	360	285	77	DR699020

B1 Radial Top

Radial Tops	Unit Weight (kg)	Item Code
HB Cut 30/10 Ext Rad	44	DR672310
HB Cut 30/10 Int Rad	44	DR672311
HB Cut 9/6 Ext Rad	44	DR672320
HB Cut 9/6 Int Rad	44	DR672321
HB 9/6 Ext Cons Tex	35	DR931620
BN 9/6 Int Cons Tex	35	DR931230
BN 30/10 Ex Cons Tex	35	DR931215
BN 9/6 Ext Cons Tex	35	DR931225
BN 30/10 Int Cons Tex	35	DR931220
BN 9/6 Int Cons Tex	35	DR931230

C Transition Channels

Transition Depth (mm) Invert Dep Channels Length (mm) (mm) Width (mm) Upsteam/ Downstream	pth (mm) Unit Item Code /Downstream Weight (kg)
210 - 260 500 280 150 210/260 135/185	54 DR696330
260 - 310 500 280 150 260/310 185/235	61 DR697330
310 - 360 500 280 150 310/360 235/285	77 DR698330

Mini Beany with reference numbers indicated in **bold** black are available ex-stock. Mini Beany with reference numbers indicated in light are manufactured to order. Contact our sales office to discuss your requrements.

More radius and corner units can be made available upon request









Radial Base Channels	Unit Weight (kg)	Item Code
210 Base 30/10	51	DR696110
210 Base 9/6	51	DR696120
260 Base 30/10	55	DR697110
260 Base 9/6	55	DR697120
310 Base 30/10	61	DR698110
310 Base 9/6	61	DR698120
360 Base 30/10	77	DR699110
360 Base 9/6	77	DR699120

E End Cap/Cap Outlets

End Cap/Cap Outlets	Unit Weight (kg)	Item Code
210 End Cap	1	DR696310
260 End Cap	1	DR697310
310 End Cap	1	DR698310
360 End Cap	1	DR699310
210 Cap Outlet	2	DR696320
260 Cap Outlet	2	DR697320
310 Cap Outlet	2	DR698320
360 Cap Outlet	2	DR699320

F	Access Covers		
A	ccess Covers	Unit Weight (kg)	Item Code
4	5 SP Near Side Access Cover	40	DR691015
4	5 SP Offside Access Cover	40	DR691025
Н	B Universal Access Cover	40	DR691022
В	Ill Nose Near Side Access Cover	40	DR691027

C	Outrails		
	Outfalls	Unit Weight (kg)	Item Code
	Inline Side Outfall	150	DR689000
	Inline End Outfall	142	DR689010
	Silt Box	72	DR689910

H Cover Plates

Cover Plates	Unit Weight (kg)	Item Code
Cover Plate 500 mm	12	DR691030
Cover Plate 1000 mm	6	DR691040
Cover Plate 30/10	6	DR691050
Cover Plate 9/6	6	DR691060

I	Cable Duct Bloc	:ks	
Ca	ble Duct Blocks	Unit Weight (kg)	Item Code
HE	3 Cable Duct Block	3	DR689900
45	° SP Cable Duct Block	3	DR689905

Drawing 1 of 6



Mini Beany Half Battered Top Block With Base 210, 260, 310 or 360

Top Block/Base Channel Joint Detail



Mini Beany Bullnosed Top Block With Base 210, 260, 310 or 360



Mini Beany Splayed Top Block With Base 210, 260, 310 or 360

Base Unit	A	A	A	в	æ	в	ပ	ပ	ပ	۵	۵	
	HB	SP	BN	HB	S	BN	HB	SP	BN	HВ	SP	BN
	(mm)											
Base 210	210	210	210	235	285	245	435	435	430	410	460	420
Base 260	260	260	260	285	335	295	485	485	480	460	510	470
Base 310	310	310	310	335	385	345	535	535	530	510	560	520
Base 360	360	360	360	385	435	395	585	585	580	560	610	570

Drawing 2 of 6



Linear Drainage Design Guide Mini Beany Standard Details

Drawing 3 of 6



Drawing 4 of 6



Linear Drainage www.mars

www.marshalls.co.uk/commercial/water-management

Road Construction

Marshalls Radius Kerbs

Mini Beany Cast Iron Access Cover

on Silt Trap if necessary

Carriageway Level

Drawing 5 of 6



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V 4

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Base Depth B + Cover Plate

Base Depth A

Elevation



210 260 310

260 310 360

Mini Beany Vehicle Crossing Transition



Linear Drainage Design Guide



Drawing 6 of 6



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Notes For Mini Beany

Drawings 1 to 6

1. Mortars shall be;

i) A Mortar class 12 cement mortar to BS EN 998-2 for bedding the Top Blocks

ii) Marshalls' M-Flex for bedding Silt Boxes onto the Beany Trapped Gully Unit

iii) Marshalls' M-Flex for bedding the sections of the Marshalls' Trapped Gully Unit sections

2. Concrete bed, haunch and surround shall be;

i) A mix ST1 concrete to BS 8500-1&2 and BS EN 206-1 for Base Units used in the normal kerb application

ii) A mix ST4 concrete to BS 8500-1&2 and BS EN 206-1 for Base Units used within the carriageway (i.e. where Base Units are used with cover plates and are trafficked)

iii) A mix ST4 concrete to BS 8500-1&2 and BS EN 206-1 for Beany Trapped Gully, Silt Traps, Catch Pits and outfall details

iv) The specification for carrier pipe concrete surround is by others

- 3. Marshalls' vertical joint sealant, M-Seal, shall be applied to all Base Units.
- 4. Mini Beany Access Covers and Frames are hinged and handed to the direction of the traffic, specified "nearside" and "offside".
- Movement joint details that fully isolate the Mini Beany whilst maintaining restraint shall be provided adjacent to all concrete slabs, even when the slab is covered by other materials.
- **6.** For Mini Beany with cover plate applications, a minimum of 50mm of concrete cover above the cover plate will be required.
- 7. All dimensions are in millimetres.

Specification

Introduction

The following specification covers the complete Mini Beany system including ancillary fittings and is compatible with the Standard Detail Sheets.

Where the Manual of Contract Documents for Highway Works is used, information for 'Appendix 5/5: Combined Drainage and Kerb systems' is available on request.

Mini Beany

- The combined kerb and drainage system shall be Mini Beany, manufactured in pre-cast concrete, with the exception of certain fitments which are manufactured in cast iron as supplied by Marshalls, Halifax HX5 9HT in accordance with Standard Detail Sheets.
- The combined kerb and drainage shall consist of a two part system consisting of top blocks with a straight backed half battered/straight backed 45° splayed*/conservation BN profile together with constant depth base units that are 210/260/310/360* deep. The overall width of the system shall be not less than 280mm.
- 3. All components of the Mini Beany system shall comply with the British Standard BS EN1433:2002, load classification E600 and the following:

(i) The water inlet aperture shall increase in size towards the inside of the unit with a minimum divergence angle of 5°

(ii) The angle of incline of the water inlet aperture shall be at least 30° to the horizontal

(iii) Water inlet apertures shall be wholly within individual units and not within 100mm of the end of each unit

(iv) When installed, the depth of construction from the top of the base channels to the drained area surface shall be not less than 100mm

(v) The Top Block shall have an Unpolished Skid Resistance Value (USRV) in excess of 70 when tested in accordance with BS 7263:Part 3

(vi) The system shall have a minimum of 12,850mm²/m water inlet aperture area

4. The combined kerb and drainage system comprising straight top and base units, splay cut top and base units for radius use, straight and radius cover plates, outfalls, silt traps, junctions, access covers, end caps, cap outlets and sealant shall be installed to the line and levels indicated in the contract documents and in accordance with the manufacturers instructions and Standard Details.

Note: * delete as required

Construction

Introduction

Installation of the Mini Beany Combined Kerb and Drainage System should be carried out in accordance with the Specification and Standard Detail Sheets. The following method of installation is recommended.

Excavation

Sufficient material should be excavated to accommodate Top Block and Base Units, concrete bedding and haunching, any 'soft spots' or poorly compacted formation should be made good.

Where Base Units and Cover Plates are to be installed beneath new pavements, the pavements shall be completed to top of roadbase level for flexible construction, or to top of sub-base level for rigid construction, before excavation for the Units commences.

Setting Out

Setting out pins should be accurately located, with a string line level with the top front corners of the Base Units. Line and level will depend on the kerb upstand. Pins can be located to the rear of the Units to avoid having to lift the Units over the string line.

Plenty of setting out pins should be inserted where Mini Beany is laid on horizontal curves (e.g. every 5m for radius of 30m) and the appropriate 'splay'Units used for radii of 30m or less.

The various radius units are:-

Type of Unit	Radii	L (mm)	l (mm)
50/30.1 (External & Internal Radius) All base units	50.0m to 30.0m	500	500
30/10 (External & Internal Radius) All base units	29.9m to 10.0m	480	470
9/6 (External & Internal Radius) All base units	9.9m to 6.0m	480	460
50/30.11 (External Radius) Top Block	50.0m to 30.0m	500	500
30/10 (External Radius) Top Blocks	29.9m to 10.0m	480	470
9/6 (External Radius) Top Blocks	9.9m to 6.0m	480	460
30/10 (Internal Radius) Top Blocks	29.9m to 10.0m	480	470
9/6 (Internal Radius) Top Blocks	9.9m to 6.0m	480	460

Radius F	or Zero Gap
Product Type	Radius (m)
30/10	15.2
9/6	7.6

Radius Units

The theoretical maximum gap between adjacent Top Block corners when laid to horizontal curves is 4mm .

Top Blocks and 480mm long Base Units are available for either external or internal horizontal curves.

In practice, gaps between Base Units may be slightly greater due to laying tolerances and application of vertical joint sealant.

The approximate number of radius Top Blocks and Base Units required for a quarter circle (external radius) is 3.21 x horizontal radius e.g. for a 15m radius, 48 No.

Base Units

Base Units shall be laid to correspond to carriageway channel levels, or where beneath the carriageway, be laid to a straight grade. Starting at the Outfall, i.e. working uphill, the Units should be bedded on to a freshly mixed foundation of the appropriate grade and thickness of concrete (refer to Standard Detail Sheet).

Concrete bed, haunch and surround shall be:

- A mix ST1 concrete to BS 8500-1&2 and BS EN 206-1 for Base Units used in the normal kerb application
- A mix ST4 concrete to BS 8500-1&2 and BS EN 206-1 for Base units used within the carriageway (i.e. where Base units are used with cover plates and are trafficked)
- iii) A mix ST4 concrete to BS 8500-1&2 and BS EN 206-1 for Beany Trapped Gully, Silt Traps, Catch Pits and outfall details
- iv) The specification for carrier pipe concrete surround is by others

Alternatively, the Units may be bedded on to a layer of cement mortar 10-40mm thick on a previously prepared concrete foundation.

The joint sealant is applied during installation of the base units, prior to installation of the top blocks. Sufficient M-Seal joint sealant should be trowel applied to one end face of the bases. Surplus sealant shall be removed from the inner surface of the Units.

1 drum of M-Seal should be sufficient for the following length of Mini Beany:

M-Seal R	equirement
Base Type	Coverage (m/18l)
210	240
260	185
310	150
360	125

Where cutting is necessary, one or two Units shall be cut so that no single Unit is less than 200mm in length. All cutting and trimming of the Units shall be carried out with a concrete saw or disc cutter. Cutting of Base Junctions or Outfall Units is not recommended.

At the termination of any Mini Beany runs, not located at outfalls, the base units shall be closed using galvanised steel end caps as detailed in the Standard Detail Sheets.

Top Blocks

The string line should be set to the level of the top corner of Units.

Again, starting at the Outfall, the Units should be set directly onto a liberal quantity of stiff, cement mortar to completely fill the whole of the joint. Cement mortar shall be Class 12 in accordance with BS EN 998-2. These should be tamped into position close to previously laid Units and the alignment checked. The levels should be checked using the string line and a spirit level. In addition, the general alignment should be checked from all directions as each Block is laid. Surplus mortar shall be removed from the units as work proceeds.

Top Blocks shall be close jointed with adjacent top and front faces corresponding and any Unit deviating by more than 3mm in 3m from line and level shall be made good by lifting and relaying.

Construction

The inside and outside of the joints between Base and Top Units should be pointed and cleaned out with a brush or rag as work proceeds.

Where cutting is necessary, one or two Units shall be cut so that no single Unit is less than 200mm in length. All cutting and trimming of the Units, other than cast iron or steel, shall be carried out with a concrete saw or disc cutter.

Cover Plates

Cover Plates should be bedded on cement mortar to the specified thickness, pointed inside and outside of the joints with the inside of the Base Units being cleaned out as work proceeds. The Cover Plates should be close jointed and the joints sealed with 50mm wide M-Tape. Cover Plates shall be suitably protected before and during installation in order that the protective coating is not damaged.

Where cutting is necessary, one or two plates shall be cut so that no single plate is less than 250mm. Cut or damaged plates shall be renovated using Defcon Z or similar approved in accordance with BS 729: 1971 (1986).

Top Units

- In order to obtain a 'good line', it is very important to lay the Top Units on the specified thickness of compacted mortar using the string line and Base Units as a guide. Too thin a layer of mortar will not allow sufficient sideways movement of the units to achieve an acceptable alignment.
- 2. It is not necessary for Top and Base Unit vertical joints to line up although there will be more tolerance for adjustment of the Tops, if the joints are close together on curves of 10m radius or less.
- 3. Where Mini Beany is laid on or adjacent to existing or proposed concrete slabs, transverse joints shall be formed within the units and haunching adjacent to the slab joints and also longitudinal movement joints between the haunching and the slabs. Where necessary, Top Unit drainage openings shall be protected against the ingress of material during concreting operations by covering with Waterproof Cloth Tape.
- 4. Outfalls, Silt Traps and Access Covers shall be constructed in accordance with the Standard Detail Sheet using the appropriate type of Base Unit. Units shall be bedded on sufficient M-Flex sealant over a gully pot, Outfall Unit or vertical pipe, to make a watertight joint. Where necessary in situ smooth concrete benching shall be shaped to the full depth of the Base Unit. In Silt Traps, the pipe shall be bedded into mix ST4 concrete which shall be fully compacted to make a watertight seal.
- Cable Duct Blocks shall be bedded on cement mortar in accordance with the Standard Detail Sheet.
- 6. In situ concrete haunching or surround should not be placed until the installed blocks have been inspected and approved by the Engineer. The haunching/surrounding should be carried out as one operation to complete lines of Top and Base Units/Cover Plates in accordance with the Standard Detail Sheet. The top of the concrete surround for Base Units and Cover Plates under new carriageways shall be finished level with the top of the roadbase for flexible construction or top of sub-base level for rigid construction. Construction plant or vehicles crossing the Units shall be suitable in relation to thickness of concrete cover so that damage is not caused to the Units, Cover Plates, concrete bedding or haunching.

- 7. Adjacent carriageway and/or footway construction shall not be commenced within 3 days of any jointing or haunching/surrounding concrete being placed. Base Units, Outfalls, Junctions or Bends not covered by fully bedded Top Units, Cover Plates or covers and frames, shall be adequately supported against loadings imposed by construction traffic.
- **8.** Where flexible surfacing is laid greater than 15mm above the bottom of the drainage aperture, it shall be cut and shaped after rolling when partially cooled at each Top Unit, to form a smooth chamfer.
- 9. On completion of the works, the Mini Beany System shall be cleaned out by high pressure water jetting (100-150 bar at 200 l/min minimum) and left free from obstructions and all Outfalls and Silt Traps shall be emptied. Top Unit drainage apertures shall be covered by timber boards or other approved method, during jetting operations. The cleaning process shall be repeated where necessary after the completion of any remedial works.
- **10.** When used in conjunction with the Manual of Contract Documents for Highway Works, reference should be made to Appendix 5/5.

For works not carried out under the above specification, it may be necessary to clarify cement mortar in accordance with BS EN 998-2 and concrete ST1, ST4 and grade C25/30 as specified in BS 8500-1 & 2 and BS EN 206-1.

11. Installation operations should be discontinued if weather conditions are such that the performance of the Mini Beany may be jeopardised.

Installation should not be undertaken when the temperature is below 3° C on a falling thermometer and below 1° C on a rising thermometer.

12. All necessary Personal Protective Equipment (PPE) should be worn on site, as the site rules dictate. Goggles, ear protection, dust masks and protective footwear must always be worn whenever cutting operations are undertaken.