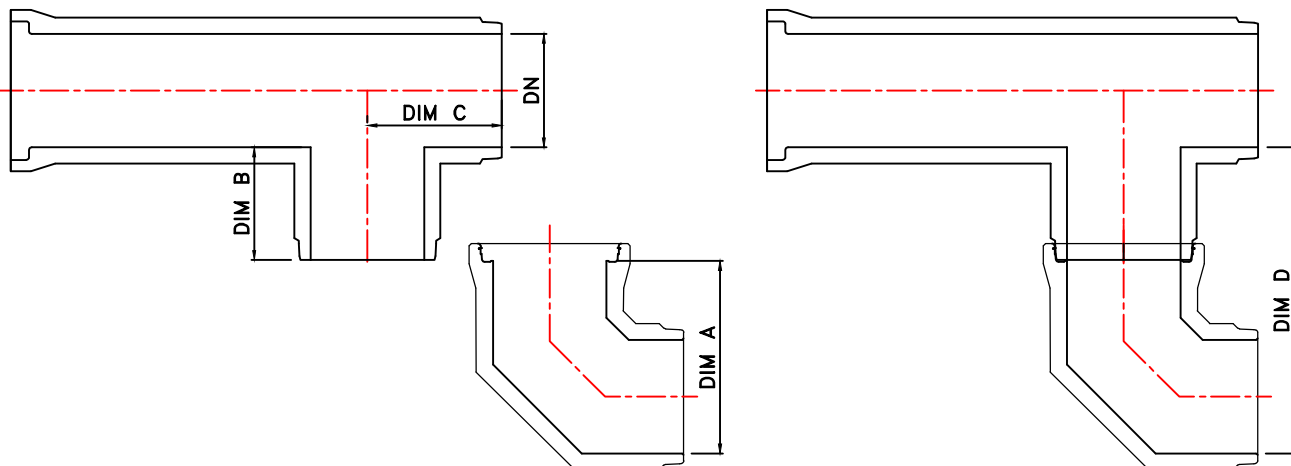


Rev. No	Revision Note	Date	By	Checked
A	Additional note added	06.04.17	MJ	AF
B	Logo revised	13.09.18	MJ	AF



Standard Square Tumbling Bay Junctions

Nominal Int Dia (DN)	A (mm)	Effective length of bend (mm)	B (mm)	C (mm)	D Invert to Invert (mm)
225G	825	1250	250	710	1075
300	860	1250	355	710	1215
375	900	1250	357	710	1257
450	940	1250	363	710	1303
525	975	1250	373	710	1348
600	1015	1250	386	710	1401
675	1335	1750	480	1000	1815
750	1380	1750	490	1000	1870
825G	1410	1750	490	1000	1900
900	1450	1750	500	1000	1950
1050	1950	2500	510	1425	2460
1200	2040	2500	525	1425	2565

NOTES:

1. All dimensions except DN ± 100 mm.
2. The above is only applicable for same size junctions.
3. Individual designs are required for larger sizes than tabled
4. Special units can usually be made to order to meet other invert to invert requirements.
5. 90 deg bend shown is priced as a separate item and not part of the standard tumbling bay



Title

Square Tumbling Bay Junctions

Dwg No.

SD/SQT BAY/01

Drawn

PR

Checked

MJ

Date

26.02.16

Scale

NTS

Rev.

B