







Bespoke Furniture and HVM Solutions to bring your visions to life

Contents

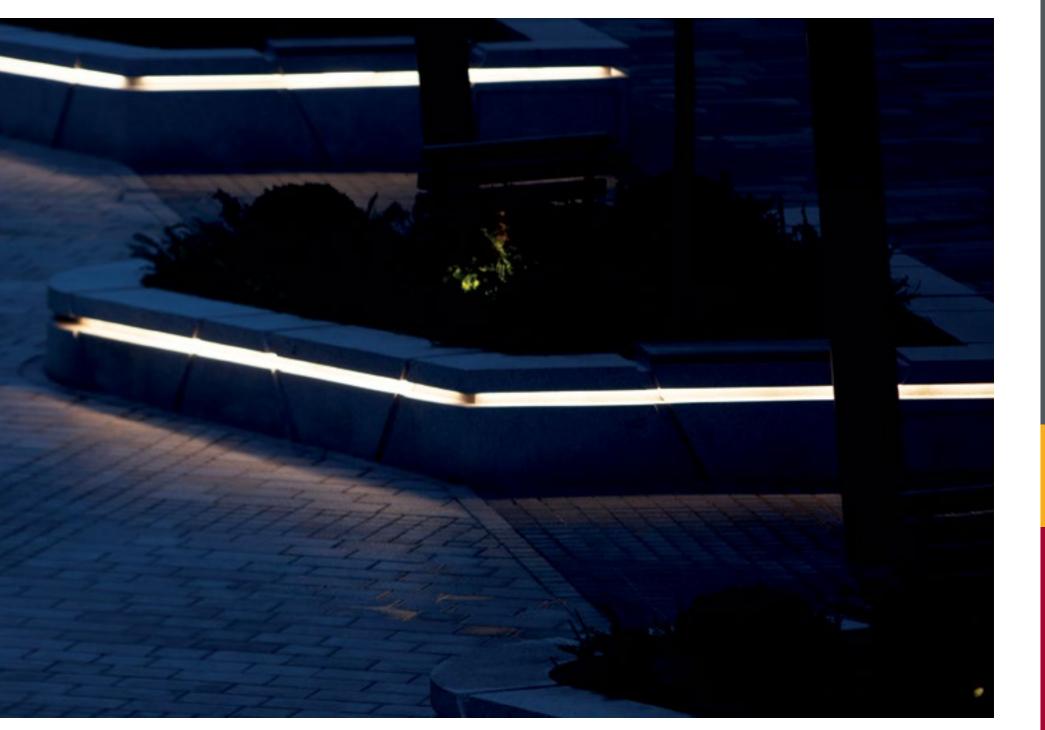
- 4 Introduction
- 6 Sustainability
- 8 Our bespoke process
- **10** Design development
- **12** Material selection
- **14** Personalising your designs
- 16 Product testing & prototyping
- 18 Production & Project Management
- 20 Installation
- **22** Installation process
- 24 Landscape Protection
- 26 Raised Granite Planters & Rain Gardens
- 28 The Perennial Planter System®

30 A selection of our bespoke projects

- Street furniture
- **32** Wellington Place
- **34** Time Square, Bridge Street Quarter
- **36** Central Promenade & Spanish City
- **38** Gloucester Transport Hub
- **40** Leicester Square
- **42** Birmingham University
- **44** Gateshead Quays
- 46 Otley Waterfront
- **48** Maritime Streets
- **50** Elephant & Castle
- 52 Dover Port
- **54** Exhibition Road

Landscape Protection

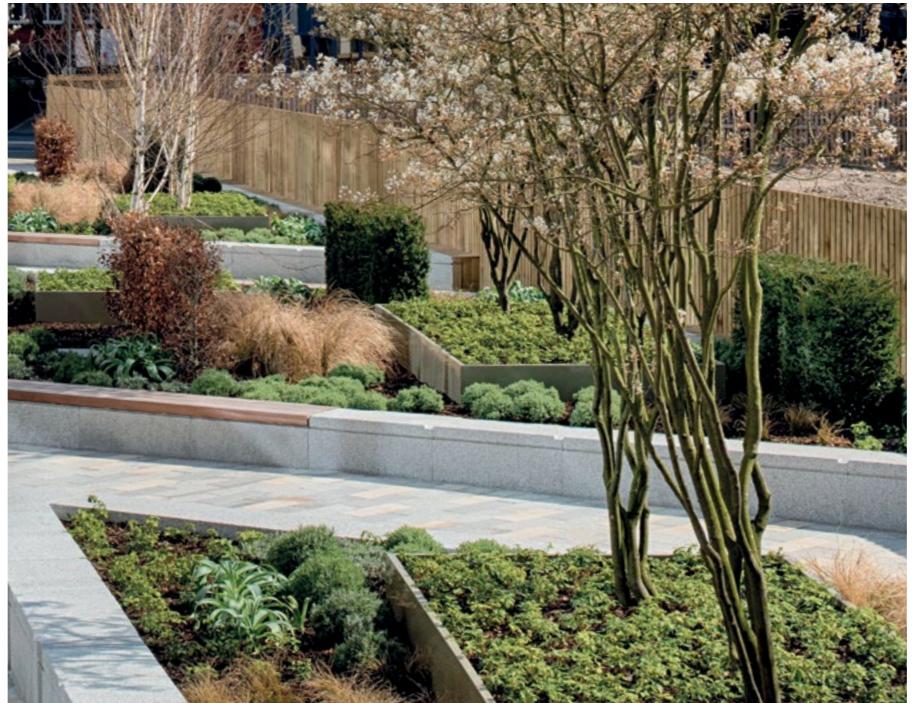
- **56** Mamsha AlSaadiyat
- **58** Shakespeare's Birthplace
- 60 Windsor Castle
- **62** Devonshire Park Theatre
- 64 Cavendish
- 66 Etihad Towers, Conrad Hilton Hotel
- 68 Elizabeth Line





We believe that every space should be 100% individual. We seek inspiration in the character,

history and distinctive culture unique to each project, whilst ensuring that the overall aims and aspirations for the space are achieved.



An introduction

Marshalls has been manufacturing hard landscaping materials for over 130 years and has become the leading supplier of products that create our urban environment.

Marshalls Landscape Protection offers a design led approach of highly effective protective and non-protective street furniture to blend seamlessly into urban landscape design, creating public places which are safe, harmonious and inviting, keeping people safe... not scared[®].

Your options don't just end with our standard products. Using the latest technologies and craftsmanship, we can create bespoke items that coordinate beautifully with the surrounding landscape.

No matter what your artistic vision, whether it's drawn up in CAD or lodged firmly in your imagination, our experts can transform even the most ambitious ideas into commercially viable delivered solutions, managing the process right through from concept drawing to installation, in line with your lead times.

Sustainability

We help to build safe, sustainable and beautiful spaces for everyone.

Our approach to sustainability is underpinned by our belief in doing the hard work in areas that are material to our business and our stakeholders, by working with leading organisations and by getting external validation.

We make the conscious choice to always do the right things, for the right reasons, in the right way. We call this The Marshalls Way.



ISO50001, which we achieved and maintained since 2015, enables organisations to establish the systems and processes necessary to continually improve energy performance SBTi targets to reduce Scope 1 and 2 greenhouse gas emissions 40% per tonne of production by 2030





We launched the highly regarded **Power of Logistics** programme to tackle Modern Slavery and led the sector in tackling the issue in the UK We have eradicated child labour from Tier 1 of our Indian Sandstone supply chain – this is really important to us and our commitment to respecting **human rights** is central to our business





All our Marshalls branded Landscape Protection and Street Furniture products are **made in mainland Britain** ſ,

Sustainability

100% of our employees are paid at, or above, **the Living Wage Foundation level**



We achieved, and have since maintained, **ISO14001 Environmental Management** since 2000. The intentions of **ISO14001** is to achieve a balance between the environment, society and the economy is considered essential to meet the needs of the present without compromising the ability of future generations.

This international standard provides organisations with a framework to **protect the environment** and respond to changing environmental conditions in balance with socio-economic needs.





All our production plants now use **100%** renewable energy

FSC rowelfac.org

The mark of responsible forestry We are proud to have been FSC®certified since 2017. All Marshalls manufactured street furniture products that include wood elements are produced using only FSC®-certified (FSC-C133609) hardwood and softwood timber from well managed forests and other controlled sources.



100% of concrete and natural stone products are **fully recyclable**

We're proud to pay our fair share of tax – we've kept the **Fair Tax Mark** since 2015



Our specialists can bring your visions to reality, managing the process from concept design through to installation.

1. Design development

Our in-house specialist design team can help turn a simple sketch into a specification drawing, suggesting design recommendations along the way to achieve the best possible results.



2. Material selection

Our experts can help you choose the most suitable material for your project, ensuring it is fit for purpose whilst meeting the aesthetic design and budget requirements.

3. Personalising your designs We can help you bring your products to life with the inclusion of branded customisation, graphics and personalisation.

> Throughout the process we like to think outside the **box** and push boundaries.

4. Product testing & prototyping

For extra peace of mind we can provide 3D renders to help you visualise products in a particular environment. We can also produce prototypes to test the design before production commences.

Our bespoke process

5. Production & project management

Whether from the corners of the globe or from one of our UK facilities, production scheduling, delivery and logistics will be handled efficiently by our team.

6. Installation

Our fully managed, cradle to grave installation service gives you peace of mind right up to project completion and ensures that the highest possible standard is achieved.

Design development

Our specialists can bring your visions to reality. Whether your starting point is a fully detailed design, a hand-drawn sketch or even simply an idea; we have the knowledge and skills to successfully transform your ideas into deliverable product solutions.

As soon as we have details of the design and project requirements, our highly skilled product design team will create specification drawings and provide the costings for client approval. Based on our expert knowledge we will also suggest design modifications and recommendations along the way, in order to achieve the best possible results.

Design intent is respected at all times and we ensure regular, open communication and close collaboration in order to reap the best possible outcome and meet the needs and expectations of our customers and stakeholders.



Concept design drawings

by Gillespies Leeds

by Marshalls



We're proud to offer FSC[®] certified timber procured from responsibly managed

plantations. This means that the timber is not only

sustainable, but also that the

plantation workers receive a

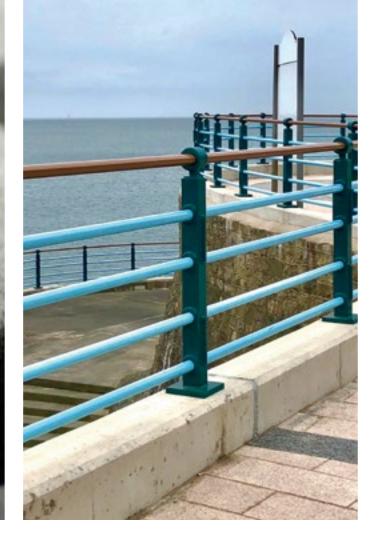
decent livelihood and that all

of their social and health and

safety needs are met.

We offer a selection of concrete grades available in a range of finishes and colours to coordinate with our range of paving.

Ferrocast[®] offers unlimited design capabilities. The durable polyurethane material provides anti-rust properties and is cost effective. lightweight and chip resistant.



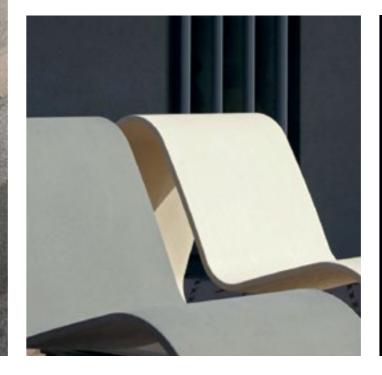


Material selection

Our bespoke products can be created in an extensive range of materials including concrete, steel, stainless steel, natural stone, Ferrocast[®], aluminium, cast iron, timber and even recycled plastics.

We have a wealth of experience in materiality and can provide the advice you need to ensure the most appropriate selection for your project.

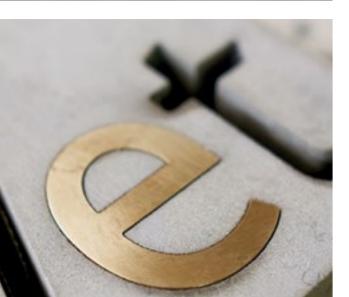
Our objective is to provide you with a finished solution which achieves all functional, aesthetic and budgetary requirements.



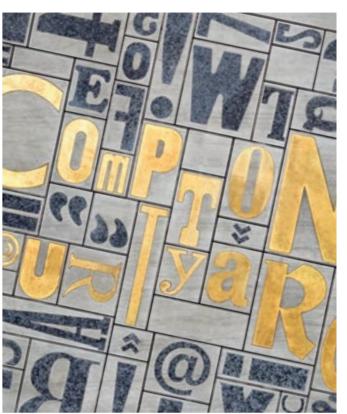
Our stainless and mild steel products are durable and available in a range of powder coated and fossil effect colour options.



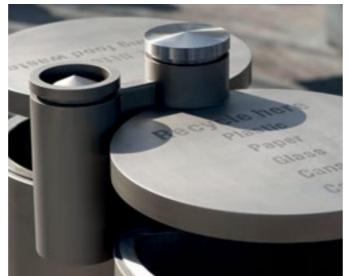




Give a sense of **personalisation** and bring narrative to life with the inclusion of calligraphy, logos and graphics.











Add **branded customisation** to your products

Personalising your designs

With the capability of advanced production techniques, we can incorporate personalised decorative surface detailing into our furniture products to give added dimension and bring even the most complex visions to life.



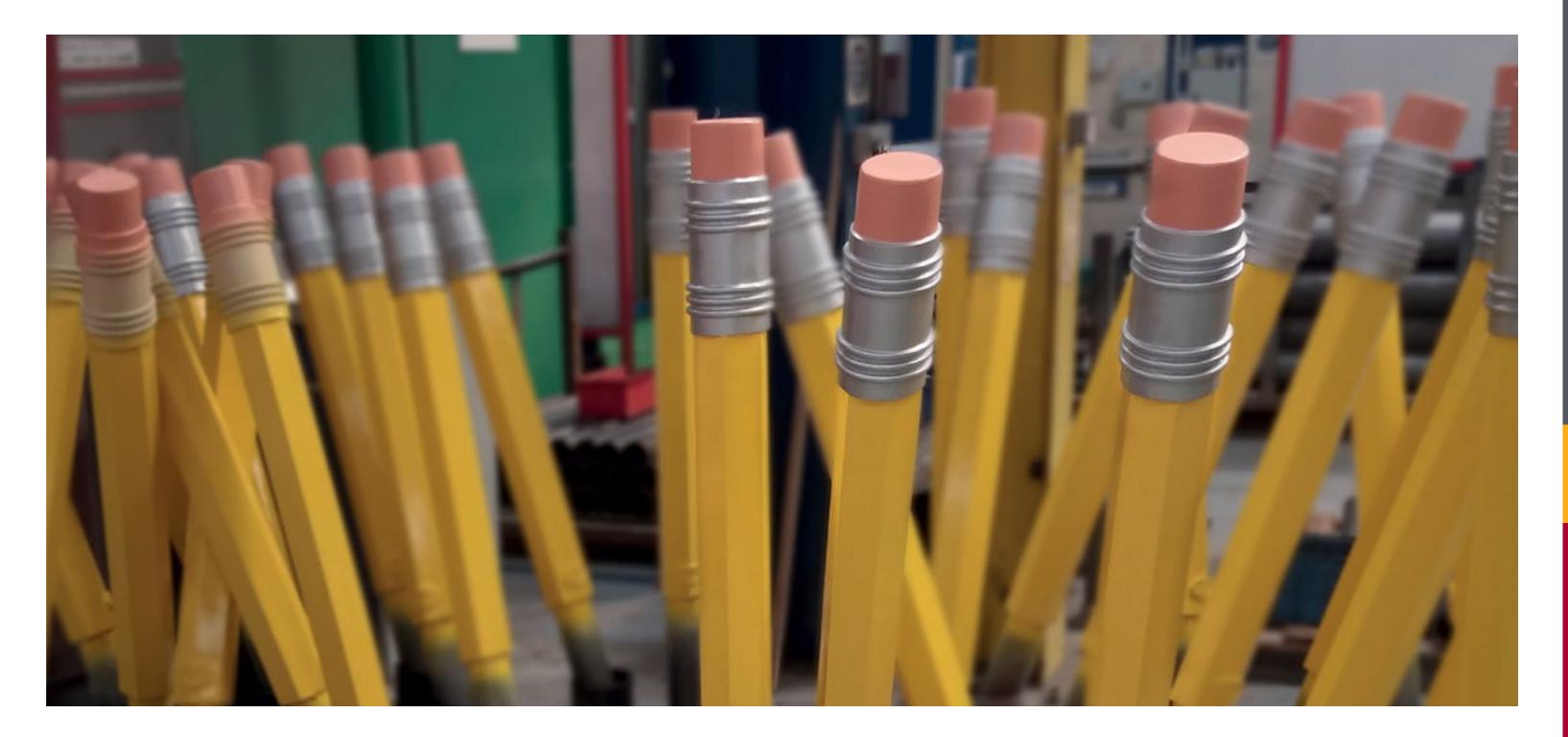


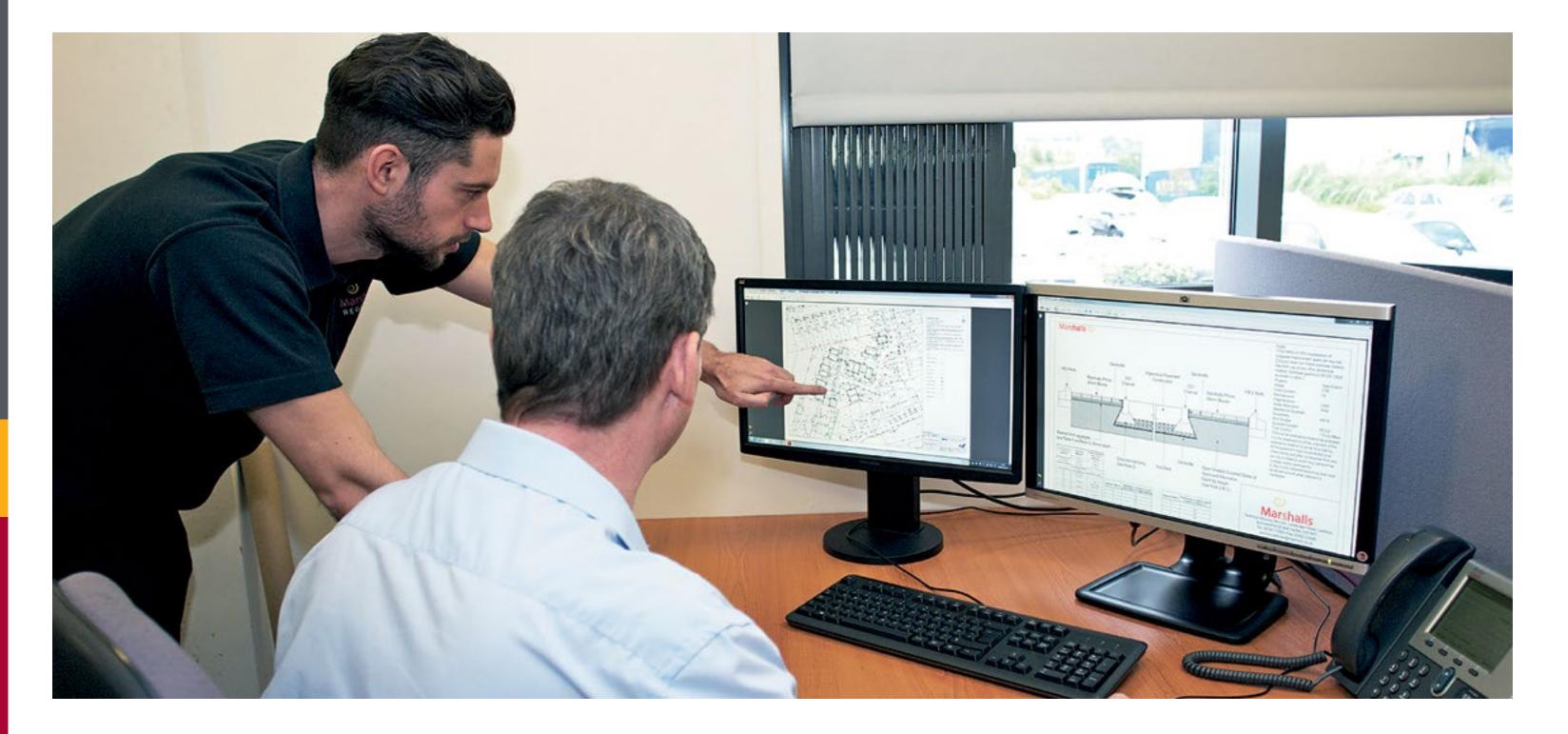
Product testing & prototyping

Once detailed product specification drawings have been approved and designs agreed, 3D renders or prototypes can be created for extra piece of mind prior to manufacture.

Our protective RhinoGuard® cores have been subject to full scale impact tests, carried out to the latest industry standards to ensure their capability.

We're motivated by our own high standards to deliver market leading quality, constantly striving to meet the needs and expectations of our customers and stakeholders.





Production & Project Management

To ensure that projects run smoothly and on time, we follow a structured and dedicated plan tailored around the project's individual requirements.

Our clients are allocated a specialist Project Manager - this gives them a single point of contact from initial project scoping to handover.

The dedicated Project Manager will create a provisional programme of works which considers site conditions, site programme, contractual implications and health and safety requirements.

Delivery to site can be managed by our logistics department and a full installation service can be provided, should this be required. Our effective logistical procedures ensure efficiency and cost reduction.

Installation

Our fully managed installation offer gives our customers the ultimate cradle to grave service and ensures that projects are not only delivered on time but also installed to the highest standard.

Our installers have been involved in a wide range of projects and have developed a thorough understanding of how to install our products to an outstanding level. We have a number of established sub-contract installation partnerships, all of which have been through a thorough auditing process giving them an Accredited Marshalls Installer status.

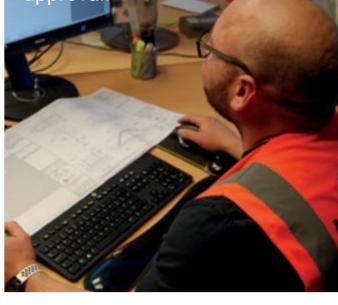
Before, during and after install we carry out regular site audits to ensure that we are continuously learning how to improve our offer and products, all whilst working in line with health and safety guidelines.

We are here to react to the needs of our customers in an ever changing construction environment. We recognise that the quality of installation plays a vital part in the quality and longevity of our products and our product knowledge and experience means that we are not only the supplier of choice but the installer of choice.



1. Project brief & initial quote

Once we understand the project's requirements, an assessment will be carried out to outline the required work and an initial quote will be generated and submitted for approval.



Installation of St Andrews Quay Retail Park, Hull



2. Site survey

A site survey and detailed study will be undertaken to supplement and verify the site information provided by the client. An evaluation of the works location will provide an understanding of any risk factors associated with the site as well as an analysis of general suitability, access and cost factors associated.

3. Timelines created

Installation and completion dates will be planned in line with the client's requirements. We adhere to the timelines agreed, ensuring that projects are delivered on time, and installed to the highest possible standard.



permits

4. Risk assessment & work

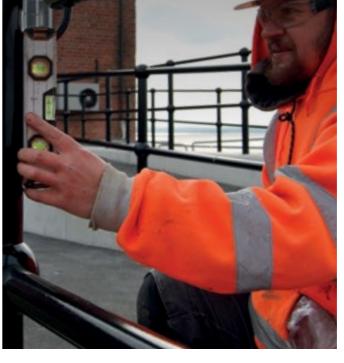
We will clearly define method statements, carry out risk assessments and comply with any other necessary permits prior to the commencement of works on site.



Installation process

5. Site audits

We will regularly visit the site to monitor the works and effectively manage change throughout the project's lif



6. Practical completion certificate

Once the customer has signed off the project, a Practical **Completion Certificate is** provided to confirm the completion of construction works. Manual Operation and Maintenance (O&M) documentation will be issued to assist our customers in the operation of our products and give guidance on effectively maintaining product lifespan.



Landscape Protection

Our protective RhinoGuard® products negate the need for bulky obtrusive security whilst enabling those who design our city spaces to think more creatively about how they can include Hostile Vehicle Mitigation within landscape design features.

Our specialist design and engineering team have the capability of building our crash tested cores within street furniture products, tailoring them to the requirements of any given scheme whilst ensuring that they blend in with the environment, keeping people safe...not scared[®].

Secured By Design and tested in accordance with the relevant IWA 14.1, PAS 68 or PAS 170 standard, the strongest specification has the capability of stopping a 7.5 tonne vehicle travelling at 50mph.

Raised Granite Planters and Rain Gardens

A rain garden is an area of planting and vegetation that has a perimeter kerb or low raised wall with openings allowing rainwater to permeate into the planting area. This minimises runoff and avoids the need for additional irrigation.

We are able to combine integrated seating sections within the design of our bespoke Rain Gardens to provide an area for people to rest. This can also assist with de-cluttering the public realm.

We also have the ability to incorporate protective RhinoGuard[®] technology providing protection against hostile vehicles weighing up to 7.5 tonnes, travelling at up to 50mph.

Raised Granite Planters and Rain Gardens are flexible in design and are excellent examples of how Street Furniture and a SuDs strategy can be integrated into streetscapes to create welcoming and attractive features.









The Perennial Planter System[®]

Designed and manufactured in the UK, our bespoke Perennial Planter System[®] provides an excellent way to introduce planting with combined seating into outdoor spaces.

Using a series of connecting panels that can be curved or straight and of varying heights, the bespoke planter solution allows for unlimited design capabilities which can be tailored to complement your scheme's individual requirements.

Characterised by a mild steel or corten retaining structure with the option of FSC[®]-certified timber seating, functional and attractive combinations can be created to complement the surrounding landscape, providing an area to sit and relax.

With the option of powder coating in any standard RAL or ADAPTA fossil effect finish, your desired look is easily achievable.

A selection of our bespoke projects

From standard to bespoke applications, we've worked closely with clients on a range of briefs.

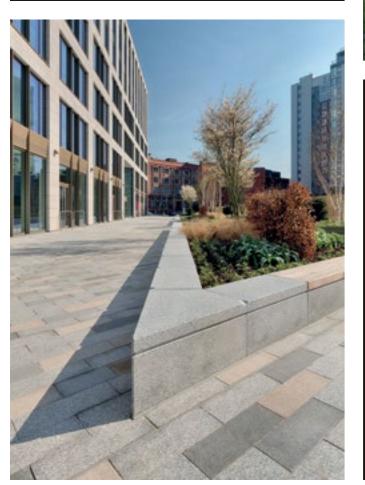
Starting with just a simple sketch or a finished CAD drawing, we develop elegantly crafted solutions for our clients.

Here are a selection of bespoke projects we are proud to have been a part of.





Project Wellington Place Location Leeds



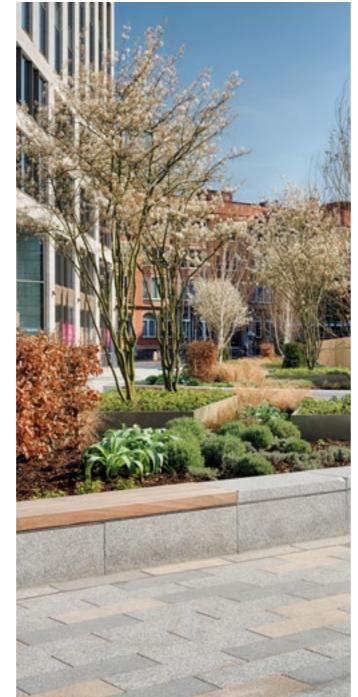


Products & materials Paving: Natural Stone Bespoke Raised Planters and Seating: Granite and Iroko timber

Client MEPC Estate

Contractor Wates Group

Landscape Architect Gillespies Leeds







Project Time Square, Bridge Street Qtr Location Warrington





Products & materials Paving: Granite Bespoke Raised Planters: Granite Bespoke Seating: Iroko timber GEO Bollards, Signage, Light Stacks: Stainless steel Sheffield Cycle Stands: Stainless steel Bespoke Natural Elements Litter Bins: Powder coated mild steel

Client Warrington Borough Council & Muse Developments

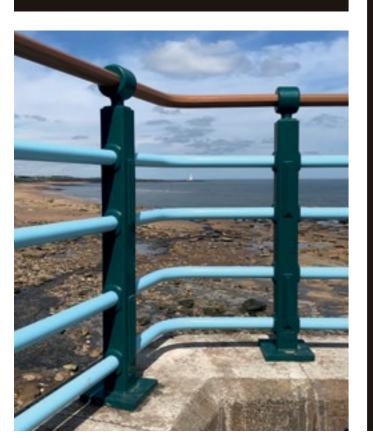
Contractor Vinci Construction

Landscape Architect Gillespies Leeds



34

Project Central Promenade & Spanish City Location Whitley Bay

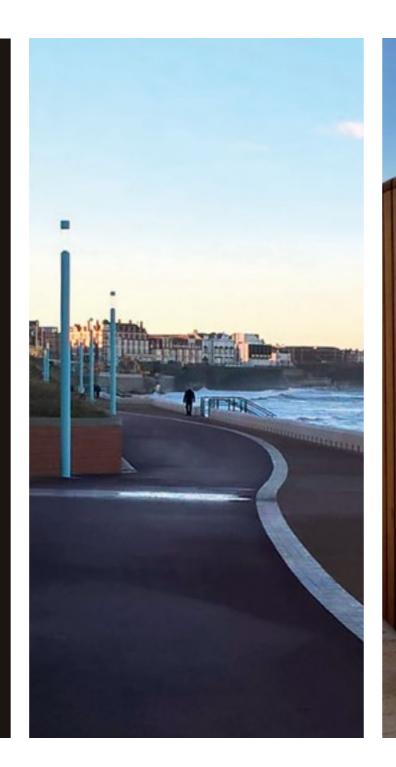


Products & materials Bespoke Post and Rail: Ferrocast® Bega Light Stacks: Cast aluminium, aluminium and stainless steel Bespoke Litter Bins: Powder-coated stainless steel with FSC®-certified timber

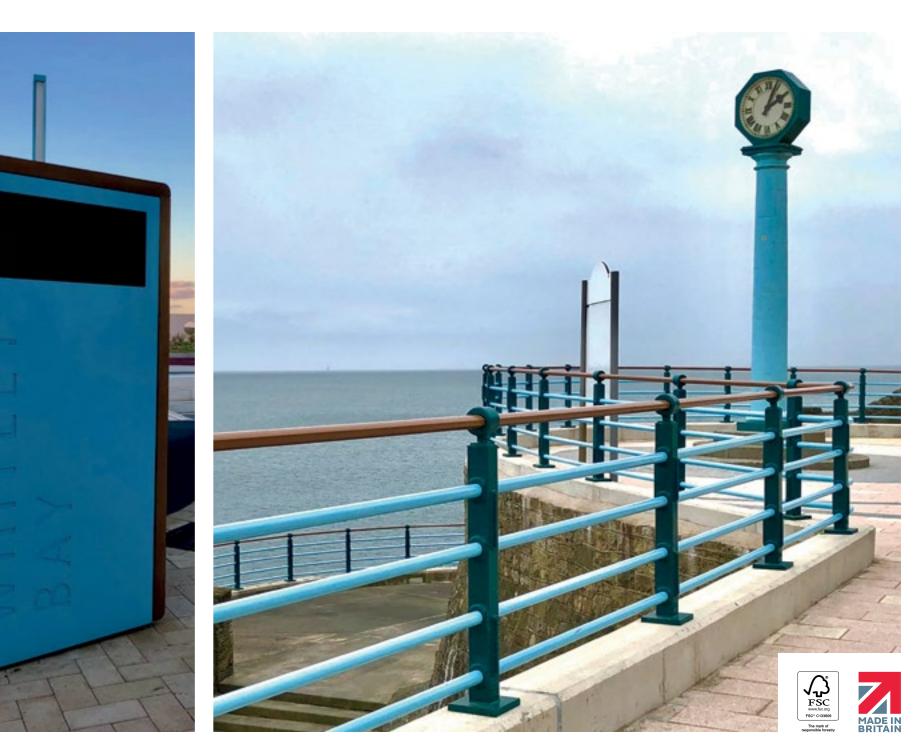
Client North Tyneside Council

Contractor Hall Construction Services & Robertson CE Ltd

Engineer Hartlepool Borough Council







Project Gloucester Transport Hub Location Gloucester



Products & materials Bespoke Feature Screen Panel: Galvanised mild steel, powder-coated in corten

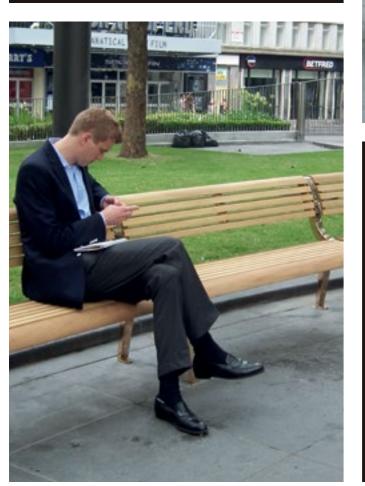
Client Gloucester Council

Contractor Kier Construction Ltd

Landscape Architect BDP



Project Leicester Square Location London





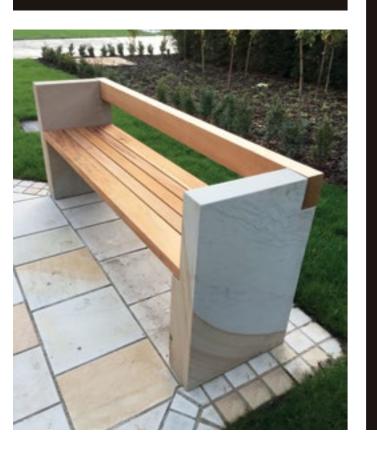
Products & materials Bespoke Seating: Iroko timber and polished bronze

Client Westminster City Council

Designer Burns + Nice



Project University of Birmingham Location Birmingham





Products & materials Bespoke Seating: Iroko timber and hawksview sandstone

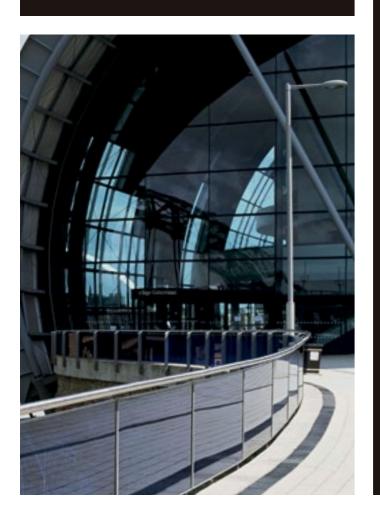
Client University of Birmingham

Contractor Morgan Sindall Group plc

Landscape Architect FIRA



Project Gateshead Quays Location Gateshead



Products & materials

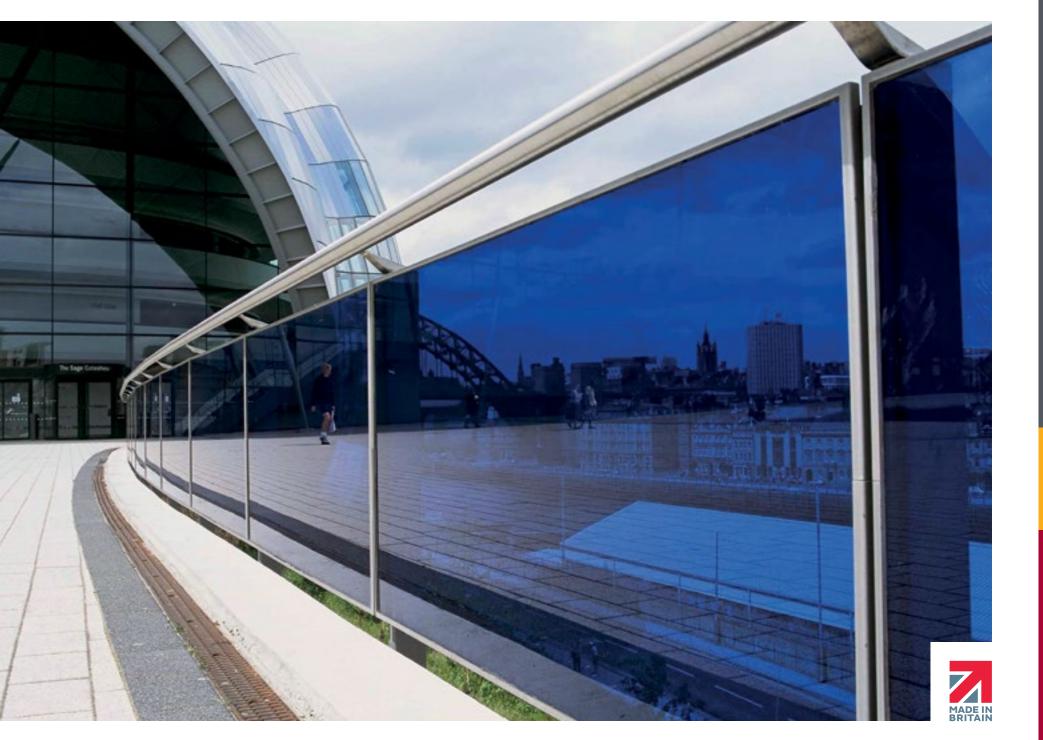
GEO Street Furniture: Stainless steel Bespoke Balustrade: Stainless steel and toughened coloured glass

Client Gateshead Council

Contractor South Bay Civil Engineering

Architect Planit EDC-Altrincham





Project Otley Waterfront Location Otley



Products & materials Bespoke Post and Rail: Ferrocast[®]

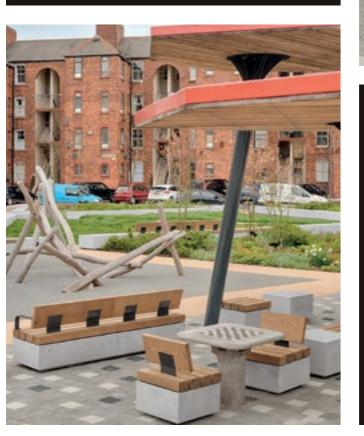
Client David Wilson Homes

Contractor David Wilson Homes

Landscape Architect David Wilson Homes



Project Maritime Streets Location Barrow-in-Furness, Cumbria





Products & materials Bespoke Metrolinia Seating: Concrete and douglas fir timber

Client Barrow Borough Council

Landscape Architect Farrer Huxley Associates





Project Elephant & Castle Location London





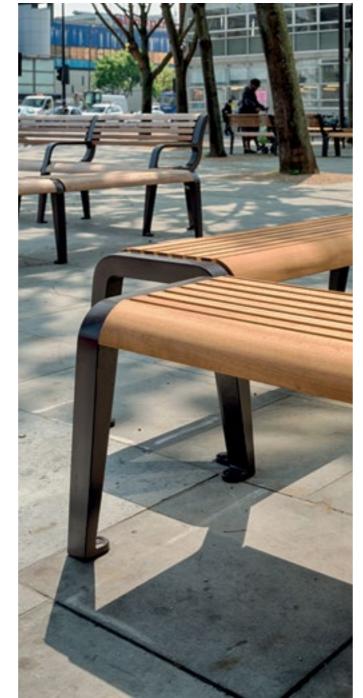
Products & materials Bespoke Seating: Iroko timber and cast aluminium

Client Transport for London

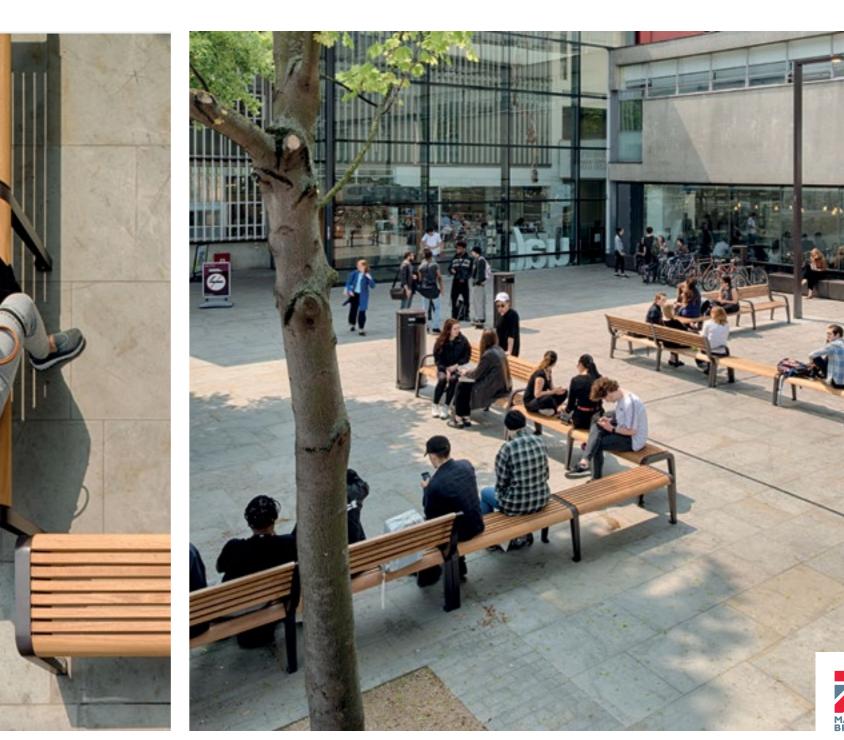
Contractor Ringway Jacobs & Transport for London

Architect Witherford Watson Mann

Engineer Atkins London

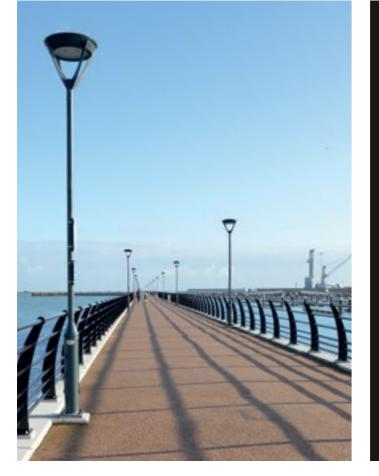






Project Dover Port Location Dover



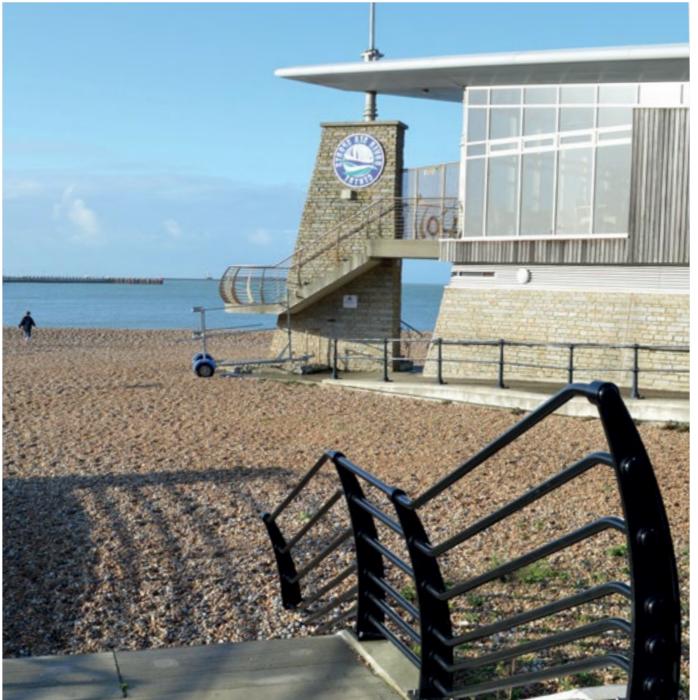


Products & materials Bespoke Post and Rail: Ferrocast[®]

Client Port of Dover

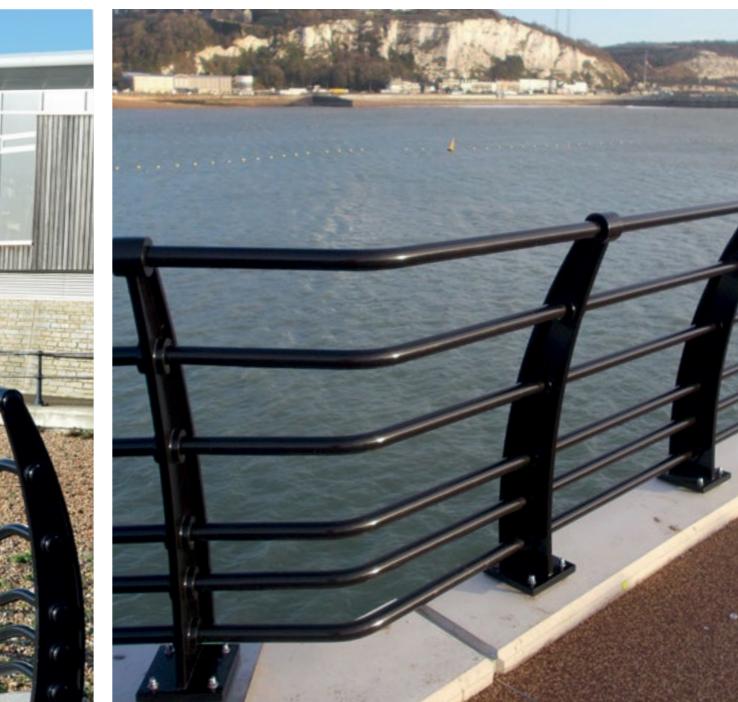
Contractor VolkerStevin

Designer Port of Dover

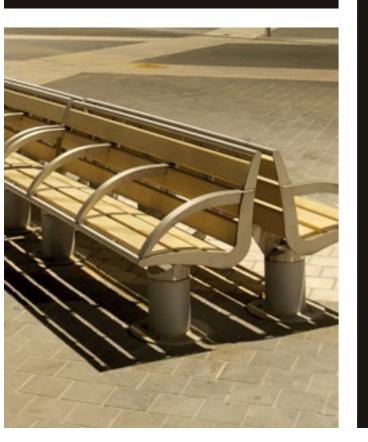








Project Exhibition Road Location Royal Borough of Kensington & Chelsea, London





Products & materials

Paving: Chinese granite Drainage: Granite topped Bespoke Lighting: Powder-coated steel GEO Benches: Stainless steel and Iroko timber

Client Royal Borough of Kensington & Chelsea

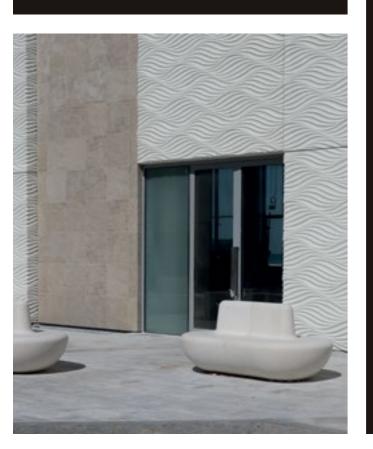
Contractor Balfour Beatty

Landscape Architect Dixon Jones Ltd

Engineer Arup



Project Mamsha Alsaadiyat Location Abu Dhabi



Products & materials RhinoGuard[®] Igneo Seating: Reinforced concrete

Client SPS Mamsha JV

Contractor Ghantoot

Architect Dewan

Installed by Euro-City

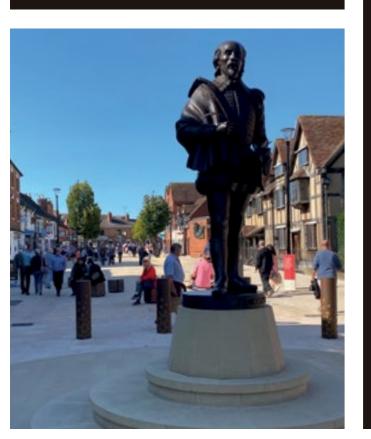


Incorporated with protective RhinoGuard® Technology





Project Shakespeare's Birth Place Location Stratford-on-Avon





Products & materials

RhinoGuard® Flower Burst Slimline Bollards (bespoke lift assist and shallow mount): Bronze powder-coated stainless steel

Client Stratford-on-Avon District Council

Contractor Tandem Projects

Landscape Architect Design With Nature

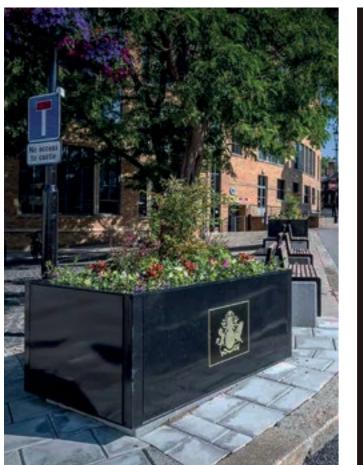


Incorporated with protective RhinoGuard® Technology



Project Windsor Castle Location Windsor





Products & materials

RhinoGuard[®] RhinoBlok Seating: Concrete and Iroko timber RhinoGuard[®] RhinoBlok Planters: Concrete and powder-coated mild steel frame, with aluminium infill

Client Royal Borough of Windsor & Maidenhead

Contractor VolkerHighways





Project Devonshire Park Theatre Location Eastbourne, East Sussex





Products & materials

RhinoGuard[®] Bespoke EOS: Ferrocast[®], timber and steel RhinoGuard[®] GEO Cycle Stands: Stainless steel Client

Eastbourne Borough Council

Contractor Vinci Construction

Sub-contractor Euro-City Group

Architect Levitt Bernstein

Installed by Entrance System



Incorporated with protective RhinoGuard® Technology





Project Cavendish Location Sheffield Retail Quarter



Products & materials RhinoGuard® Slimline Bollards: Stainless steel RhinoGuard® Bespoke Traffic Columns: Steel

Client Sheffield City Council

Contractor BAM Construction

Designer MFD



Incorporated with protective RhinoGuard® Technology









Project Etihad Towers, **Conrad Hilton Hotel** Location Abu Dhabi

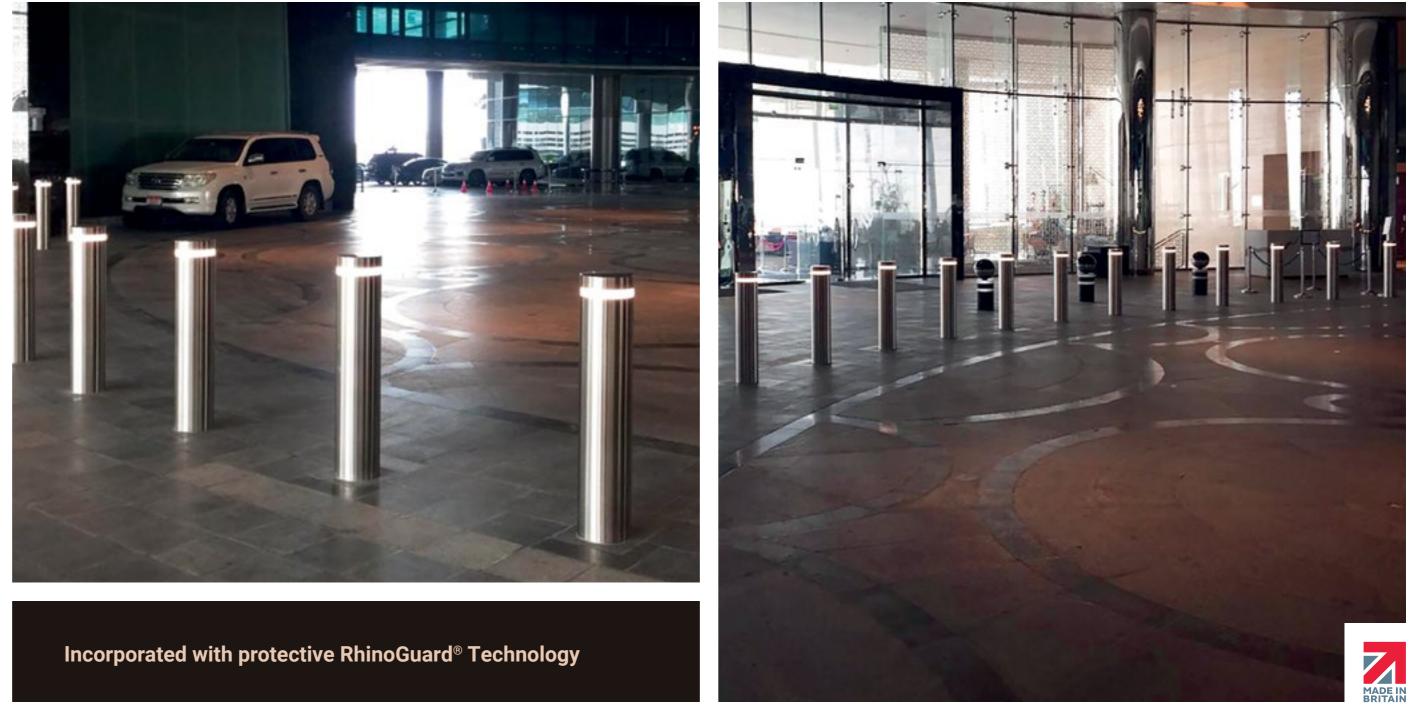




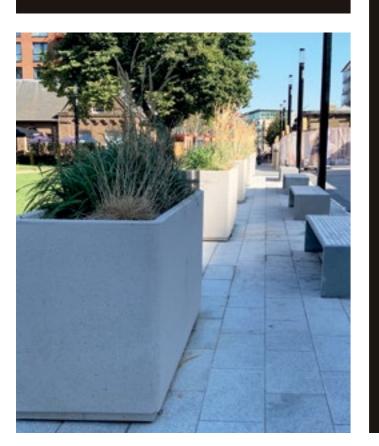
Products & materials RhinoGuard[®] LED Bollards: Stainless steel

Contractor Emirates for Electronic Entrance System

Installed by Euro-City



Project Elizabeth Line Location Woolwich Station, London





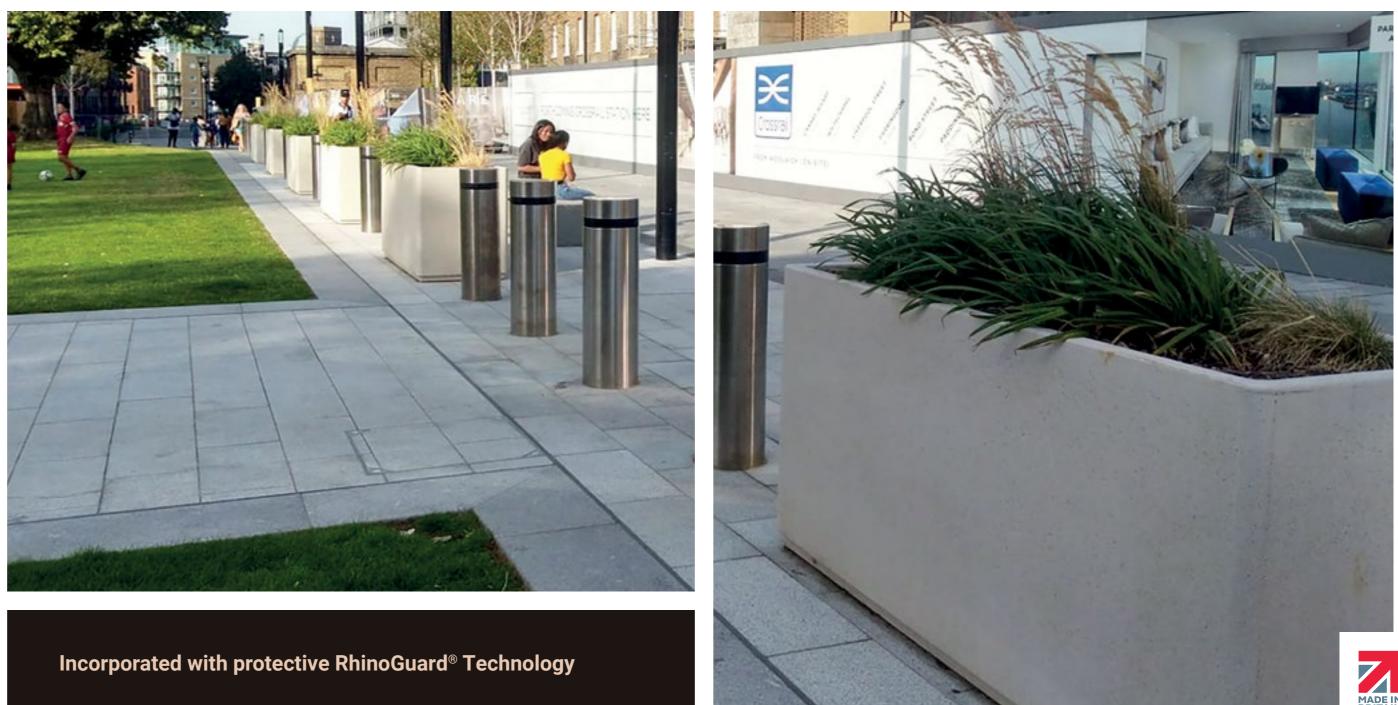
Products & materials RhinoGuard® Rectangle Planter: Concrete

RhinoGuard[®] Bollards with bespoke groove: Stainless steel Cycle Stands: Stainless steel

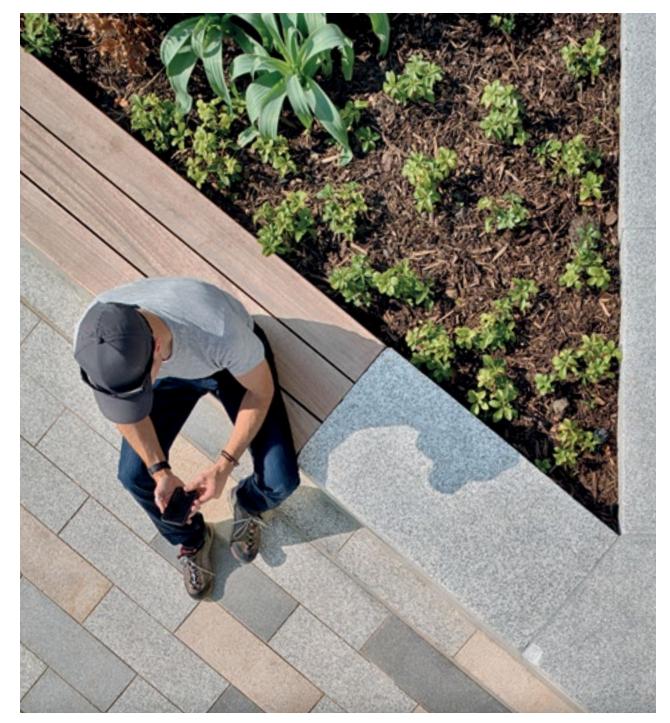
Client Crossrail Ltd

Contractor **Balfour Beatty**

Installed by **Balfour Beatty**









Registered Office: Marshalls plc, Landscape House, Premier Way, Lowfields Business Park, Elland, HX5 9HT United Kingdom

UK: 0370 600 2425 International: +44 (0) 1422 312 993 USA: +1 603 465 1254

marshalls.co.uk/landscapeprotection

